



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4035-043
Job Sheet 171473



Part No: D4035-043

Job Qty: 10 ea

Part Name: Lid Rib Assembly, Aft (350 Basket)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/1/18

Job Tracking No:

Due Date: 2/15/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,4 IPP revA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 13.06.24 AS PER DWG REV.pb2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/14/18	0.00	0.00	Start Up Large Fab-6	1.5 #	N.M.L 18-2-13
100	Large Fab	10 pcs		2/15/18	0.00	7.60	Large Fab 1		DAS
110	QC	10 pcs		2/15/18	0.00	0.00	QC10		38 DAS
120	QC	10 pcs		2/15/18	0.00	0.00	QC5		9-88 38
130	Packaging	10 pcs		2/15/18	0.00	0.00	Packaging3 Large Fab		Dx 0018-88-16
140	QC21-SA	10 Ea		2/15/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D4035-3 as per dwg D4035 2- Drill holes using DT9563 and chamfer holes as per dwg D4035 4- Weld
Descriptions: bushing in rib and grind weld flush as per dwg D4035
130 - LOCATION: WA004

DAS
21
9-88

FEB 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9	Bushing	20 Ea (2 ea)	90-Start up Operation	5041079
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	17.5000 ft (1.75 ea)	90-Start up Operation	5031853

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-9	20	52	0
	M304TS0.750W.049	18	944	0

Part Specifications

Specifications could not be found.

Plex 2/1/18 1:49 PM Dart.Gagnon.Michelle

DART
AEROSPACE
S041787

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Lid Rib Assembly, Aft (350 Basket)

PART NO: D4035-043

Original Serial #: S041787

Revision:

Operation:

Change No:

Start up Operation 02/13/18

Job No: 171473